



SIMATIC S7-1200F, CPU 1212 FC, compact CPU, DC/DC/DC, onboard I/O: 8 DI 24 V DC; 6 DO 24 V DC; 2 AI 0-10 V DC, Power supply: DC 20.4-28.8V DC, Program/data memory 100 KB

General information	
Product type designation	CPU 1212FC DC/DC/DC
Firmware version	V4.2
Engineering with	
<ul style="list-style-type: none"> <li>Programming package</li> </ul>	STEP 7 V14 or higher
Supply voltage	
Rated value (DC)	
<ul style="list-style-type: none"> <li>24 V DC</li> </ul>	Yes
permissible range, lower limit (DC)	20.4 V
permissible range, upper limit (DC)	28.8 V
Load voltage L+	
<ul style="list-style-type: none"> <li>Rated value (DC)</li> <li>permissible range, lower limit (DC)</li> <li>permissible range, upper limit (DC)</li> </ul>	24 V 20.4 V 28.8 V
Input current	
Current consumption (rated value)	400 mA
Inrush current, max.	12 A; at 28.8 V DC
$I^2t$	0.5 A <sup>2</sup> ·s
Output current	
for backplane bus (5 V DC), max.	1 000 mA; Max. 5 V DC for SM and CM
Encoder supply	
24 V encoder supply	
<ul style="list-style-type: none"> <li>24 V</li> </ul>	Permissible range: 20.4V to 28.8V
Power loss	
Power loss, typ.	9 W
Memory	
Work memory	
<ul style="list-style-type: none"> <li>integrated</li> <li>expandable</li> </ul>	100 kbyte No
Load memory	
<ul style="list-style-type: none"> <li>integrated</li> <li>Plug-in (SIMATIC Memory Card), max.</li> </ul>	2 Mbyte with SIMATIC memory card
Backup	
<ul style="list-style-type: none"> <li>present</li> <li>maintenance-free</li> <li>without battery</li> </ul>	Yes Yes Yes
CPU processing times	

for bit operations, typ.	0.08 µs; / instruction
for word operations, typ.	1.7 µs; / instruction
for floating point arithmetic, typ.	2.5 µs; / instruction
<b>CPU-blocks</b>	
Number of blocks (total)	DBs, FCs, FBs, counters and timers. The maximum number of addressable blocks ranges from 1 to 65535. There is no restriction, the entire working memory can be used
<b>OB</b>	
• Number, max.	Limited only by RAM for code
<b>Data areas and their retentivity</b>	
Retentive data area (incl. timers, counters, flags), max.	10 kbyte
<b>Flag</b>	
• Number, max.	4 kbyte; Size of bit memory address area
<b>Local data</b>	
• per priority class, max.	16 kbyte
<b>Address area</b>	
<b>I/O address area</b>	
• Inputs	1 024 byte
• Outputs	1 024 byte
<b>Process image</b>	
• Inputs, adjustable	1 kbyte
• Outputs, adjustable	1 kbyte
<b>Hardware configuration</b>	
Number of modules per system, max.	3 comm. modules, 1 signal board, 2 signal modules
<b>Time of day</b>	
<b>Clock</b>	
• Hardware clock (real-time)	Yes
• Backup time	480 h; Typical
<b>Digital inputs</b>	
Number of digital inputs	8; Integrated
• of which inputs usable for technological functions	6; HSC (High Speed Counting)
Source/sink input	Yes
<b>Number of simultaneously controllable inputs</b>	
all mounting positions	
— up to 40 °C, max.	8
<b>Input voltage</b>	
• Rated value (DC)	24 V
• for signal "0"	5 V DC at 1 mA
• for signal "1"	15 V DC at 2.5 mA
<b>Input current</b>	
• for signal "1", typ.	1 mA
<b>Input delay (for rated value of input voltage)</b>	
for standard inputs	
— parameterizable	0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in groups of four
— at "0" to "1", min.	0.2 ms
— at "0" to "1", max.	12.8 ms
for interrupt inputs	
— parameterizable	Yes
for technological functions	
— parameterizable	Single phase: 3 @ 100 kHz & 1 @ 30 kHz, differential: 3 @ 80 kHz & 1 @ 30 kHz
<b>Cable length</b>	
• shielded, max.	500 m; 50 m for technological functions
• unshielded, max.	300 m; for technological functions: No
<b>Digital outputs</b>	
Number of digital outputs	6
• of which high-speed outputs	4; 100 kHz Pulse Train Output

Short-circuit protection	No; to be provided externally
Limitation of inductive shutdown voltage to	L+ (-48 V)
<b>Switching capacity of the outputs</b>	
• with resistive load, max.	0.5 A
• on lamp load, max.	5 W
<b>Output voltage</b>	
• for signal "0", max.	0.1 V; with 10 kOhm load
• for signal "1", min.	20 V
<b>Output current</b>	
• for signal "1" rated value	0.5 A
• for signal "0" residual current, max.	0.1 mA
<b>Output delay with resistive load</b>	
• "0" to "1", max.	1 µs
• "1" to "0", max.	5 µs
<b>Switching frequency</b>	
• of the pulse outputs, with resistive load, max.	100 kHz
<b>Relay outputs</b>	
• Number of relay outputs	0
<b>Cable length</b>	
• shielded, max.	500 m
• unshielded, max.	150 m
<b>Analog inputs</b>	
Number of analog inputs	2
<b>Input ranges</b>	
• Voltage	Yes
<b>Input ranges (rated values), voltages</b>	
• 0 to +10 V	Yes
— Input resistance (0 to 10 V)	≥100k ohms
<b>Cable length</b>	
• shielded, max.	100 m; twisted and shielded
<b>Analog outputs</b>	
Number of analog outputs	0
<b>Analog value generation for the inputs</b>	
<b>Integration and conversion time/resolution per channel</b>	
• Resolution with overrange (bit including sign), max.	10 bit
• Integration time, parameterizable	Yes
• Conversion time (per channel)	625 µs
<b>Encoder</b>	
<b>Connectable encoders</b>	
• 2-wire sensor	Yes
<b>1. Interface</b>	
Interface type	PROFINET
Isolated	Yes
automatic detection of transmission rate	Yes
Autonegotiation	Yes
Autocrossing	Yes
<b>Interface types</b>	
• RJ 45 (Ethernet)	Yes
• Number of ports	1
• integrated switch	Yes
<b>Protocols</b>	
• PROFINET IO Controller	Yes
• PROFINET IO Device	Yes
• SIMATIC communication	Yes
• Open IE communication	Yes
• Web server	Yes
<b>PROFINET IO Controller</b>	
• Transmission rate, max.	100 Mbit/s

Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	No
— PROFlenergy	No
— Prioritized startup	Yes
— Number of IO devices with prioritized startup, max.	16
— Number of connectable IO Devices, max.	16
— Number of connectable IO Devices for RT, max.	16
— of which in line, max.	16
— Activation/deactivation of IO Devices	Yes
— Number of IO Devices that can be simultaneously activated/deactivated, max.	8
— Updating time	The minimum value of the update time also depends on the communication component set for PROFINET IO, on the number of IO devices and the quantity of configured user data.
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	No
— PROFlenergy	Yes
— Shared device	Yes
— Number of IO Controllers with shared device, max.	2
Protocols	
Supports protocol for PROFINET IO	Yes
PROFIBUS	Yes; CM 1243-5 (master) or CM 1242-5 (slave) required
AS-Interface	Yes; CM 1243-2 required
Protocols (Ethernet)	
• TCP/IP	Yes
• DHCP	No
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Redundancy mode	
Media redundancy	
— MRP	No
— MRPD	No
SIMATIC communication	
• S7 routing	Yes
Open IE communication	
• TCP/IP	Yes
— Data length, max.	8 kbyte
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	8 kbyte
• UDP	Yes
— Data length, max.	1 472 byte
Web server	
• supported	Yes
• User-defined websites	Yes
Further protocols	
• MODBUS	Yes
Communication functions	
S7 communication	
• supported	Yes
• as server	Yes

<ul style="list-style-type: none"> <li>• as client</li> <li>• User data per job, max.</li> </ul>	<p>Yes</p> <p>See online help (S7 communication, user data size)</p>
<b>Test commissioning functions</b>	
Status/control	
<ul style="list-style-type: none"> <li>• Status/control variable</li> <li>• Variables</li> </ul>	<p>Yes</p> <p>Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters</p>
Forcing	
<ul style="list-style-type: none"> <li>• Forcing</li> </ul>	Yes
Diagnostic buffer	
<ul style="list-style-type: none"> <li>• present</li> </ul>	Yes
Traces	
<ul style="list-style-type: none"> <li>• Number of configurable Traces</li> <li>• Memory size per trace, max.</li> </ul>	<p>2</p> <p>512 kbyte</p>
<b>Integrated Functions</b>	
Number of counters	4
Counting frequency (counter) max.	100 kHz
Frequency measurement	Yes
controlled positioning	Yes
Number of position-controlled positioning axes, max.	8
Number of positioning axes via pulse-direction interface	Up to 4 with SB 1222
PID controller	Yes
Number of alarm inputs	4
Number of pulse outputs	4
Limit frequency (pulse)	100 kHz
<b>Potential separation</b>	
Potential separation digital inputs	
<ul style="list-style-type: none"> <li>• Potential separation digital inputs</li> <li>• between the channels, in groups of</li> </ul>	<p>500V AC for 1 minute</p> <p>1</p>
Potential separation digital outputs	
<ul style="list-style-type: none"> <li>• Potential separation digital outputs</li> <li>• between the channels</li> <li>• between the channels, in groups of</li> </ul>	<p>Yes</p> <p>No</p> <p>1</p>
<b>Permissible potential difference</b>	
between different circuits	500 V DC between 24 V DC and 5 V DC
<b>EMC</b>	
Interference immunity against discharge of static electricity	
<ul style="list-style-type: none"> <li>• Interference immunity against discharge of static electricity acc. to IEC 61000-4-2 <ul style="list-style-type: none"> <li>— Test voltage at air discharge</li> <li>— Test voltage at contact discharge</li> </ul> </li> </ul>	<p>Yes</p> <p>8 kV</p> <p>6 kV</p>
Interference immunity to cable-borne interference	
<ul style="list-style-type: none"> <li>• Interference immunity on supply lines acc. to IEC 61000-4-4</li> <li>• Interference immunity on signal cables acc. to IEC 61000-4-4</li> </ul>	<p>Yes</p> <p>Yes</p>
Interference immunity against voltage surge	
<ul style="list-style-type: none"> <li>• Interference immunity on supply lines acc. to IEC 61000-4-5</li> </ul>	Yes
Interference immunity against conducted variable disturbance induced by high-frequency fields	
<ul style="list-style-type: none"> <li>• Interference immunity against high-frequency radiation acc. to IEC 61000-4-6</li> </ul>	Yes
Emission of radio interference acc. to EN 55 011	
<ul style="list-style-type: none"> <li>• Limit class A, for use in industrial areas</li> <li>• Limit class B, for use in residential areas</li> </ul>	<p>Yes; Group 1</p> <p>Yes; When appropriate measures are used to ensure compliance with the limits for Class B according to EN 55011</p>
<b>Degree and class of protection</b>	
IP degree of protection	IP20
<b>Standards, approvals, certificates</b>	
CE mark	Yes

UL approval	Yes
cULus	Yes
FM approval	Yes
RCM (formerly C-TICK)	Yes
KC approval	Yes
Marine approval	Yes
<b>Highest safety class achievable in safety mode</b>	
• Performance level according to ISO 13849-1	PLe
• SIL acc. to IEC 61508	SIL 3
<b>Ambient conditions</b>	
<b>Free fall</b>	
• Fall height, max.	0.3 m
<b>Ambient temperature during operation</b>	
• min.	0 °C
• max.	55 °C
• horizontal installation, min.	0 °C
• horizontal installation, max.	55 °C
• vertical installation, min.	0 °C
• vertical installation, max.	45 °C
<b>Ambient temperature during storage/transportation</b>	
• min.	-40 °C
• max.	70 °C
<b>Air pressure acc. to IEC 60068-2-13</b>	
• Storage/transport, min.	660 hPa
• Storage/transport, max.	1 139 hPa
<b>Altitude during operation relating to sea level</b>	
• Installation altitude, min.	-1 000 m
• Installation altitude, max.	2 000 m
<b>Relative humidity</b>	
• Operation, max.	95 %; no condensation
<b>Vibrations</b>	
• Vibration resistance during operation acc. to IEC 60068-2-6	2 g (m/s <sup>2</sup> ) wall mounting, 1 g (m/s <sup>2</sup> ) DIN rail
• Operation, tested according to IEC 60068-2-6	Yes
<b>Shock testing</b>	
• tested according to IEC 60068-2-27	Yes
<b>Configuration</b>	
<b>Programming</b>	
Programming language	
— LAD	Yes; incl. failsafe
— FBD	Yes; incl. failsafe
— SCL	Yes
<b>Know-how protection</b>	
• User program protection/password protection	Yes
• Copy protection	Yes
• Block protection	Yes
<b>Cycle time monitoring</b>	
• adjustable	Yes
<b>Dimensions</b>	
Width	90 mm
Height	100 mm
Depth	75 mm
<b>Weights</b>	
Weight, approx.	370 g

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