



Functions

■ Alarm [AL-1, AL-2, AL-3, AL-4]

This product has 2 or 4 alarms to operate individually when the value is too high or low. Alarm function is set by the combination of alarm operation and alarm option. To clear alarm, use digital input function (setting $d_1 - E, d_1 - E$ as $R_{L,r,E}$) or turn the power OFF and ON.

% For the model (KN-20 W) without alarm output, these parameters are not displayed.

AF IA

Alarm option Alarm operation

O Alarm operation

Mode	Name	Alarm operation	Descriptions
AF 0	—	—	No alarm operation
RE ([]]	High limit alarm	OFF HON High limt alarm value: 800°C	PV ≥ alarm temperature, alarm is ON
RE 2	Low limit alarm	ON H OFF Low limt alarm value:200°C	PV ≤ alarm temperature, alarm is ON
56R	Sensor break alarm	_	It will be ON when it detects sensor disconnection. Sensor break alarm does no have alarm option.

※ H : Alarm output hysteresis

Alarm option



■ Alarm output hysteresis [Program mode: 用-HIJ]

Set the interval of ON/OFF alarm output

The set hysteresis is applied to AL1 to AL4 and it is as below. ※Ex) R-ну: 4, high limit alarm value: 800, low limit alarm value: 200



■ High/Low peak monitoring [Monitoring mode: H.PEĽ, L.PEĽ]

This function is to save high/low peak to check the invisible abnormal condition of system at [H.PEL] or [L.PEL] in monitoring mode. When the high/low peak is out of the temperature range, it displays HHHH or LLLL.

To initialize high/low peak, press the ⊠, ⊠keys at the same time for 3 sec. at [H,PE E or [L.PE L].

In this case, peak value is the present input value.

Error

Display	Descriptions	Troubleshooting	
LLLL	Flashes when measured sensor input is lower than the temperature range.	When input is moved within the temperature range, it is cleared.	
нннн	Flashes when measured sensor input is higher than the temperature range.		
bUrn	Flashes when the sensor is break or not connected.	Check temperature sensor connection.	
Err	Flashes when there is error to SV	Check set conditions and re-set it.	

■ User input range [Program mode: L-r G, H-r G]

When selecting analog input, you can set the input range for your purpose. Set low limit input value [L - r L] and high limit input value [H - r L] to limit the input range. Set conditions

Low limit input value [L-rG] +20%F.S. < High limit input value [H-rG]

Parameter initialization

To initialize all parameter as factory default, supply the power to the product with pressing the MODE and Keys at the same time and it enters initialization parameter.



Press the MODE + Keys

Completes initialization.

■ Input and transmission output extension [Program mode: Eb]

This function is to extend analog input and 4 to 20mA transmission output to 5% or

10% range.	
Mode	Operation
0 P	Outputs 4 to 20 mA within analog input range.
5P	Outputs 3.2 to 20.8 mA for 5% out of the analog input range.
10 P	Outputs 2.4 to 21.6 mA for 10% out of the analog input range.

%This parameter is displayed only for transmission output (4-20 mA) model. But it is not displayed when selecting temperature sensor input.

■ Input correction [Program mode: / n-b]

This function is to correct the error occurring from a thermocouple, a RTD or analog input out of allowable error range of this unit.

This is also available to correct error when a sensor cannot contact the subject position by calculating the error temperature.

Variable temperature sensors have accuracy level. Because high accuracy type is expansive. standard thermocouples are generally used.

In this case, temperature sensor may occur error. By executing this function, you can get more accurate temperature.

When executing input correction function, you should measure the error from a sensor accurately. If the measured error is not correct, error may be greater.

(If $1 n 5F = E \parallel F$, 1 n - b as atmospheric pressure input value not as input correction function, Refer to Two unit function.)

Ex)When measured temperature is 4 °C and actual temperature is 0 °C. Set I n - h as -4. and and display value is 0 °C.

■ Transmission output scale [Program mode : LoUE, HoUE]

For 4-20 mA current output, this function is to set the display value for 4 mA [LoUE] and the display value for 20 mA [Ho UE].

The interval between LoUE and HoUE is 10% F.S. If it is below 10%, it is fixed as 10% of SV.



The below figure is the example for 4 to 20 mA.



■ Two Unit Function [Program mode: *LUF*]

When connecting a pressure sensor, compound pressure which is below atmospheric pressure (0) is for vacuum as mmHg and which is atmospheric pressure or over it is for positive pressure as kg/cm²

Atmospheric pressure is 0 kg/cm². When this unit does not display 0 kg/cm², you can correct zero-point adjustment function.

When using two unit function, 1 - 57 is fixed as -760.

-760mmHa

4mA

L-5E parameter is displayed but you cannot set this. You can set H-5E within 0 to 19999 range. Displa

Ex)When pressure range is -760.0 mmHg to 3.000kg/cm 3.000 kg/cm², and pressure transmitter outputs 4-20 mA, set the scale as H-5E: ka/cm 3000, d.P: 0.000. This unit displays for 2.000kg/cm UNIT 4 mA input as - 750.0, and for 20 mA input as 3.000 1.000kg/cn Inpu 12mA 16mA 20mA mmH UNIT

■ Display scale [Program mode: L-5[, H-5[]

For analog input, this function is to set (-19999 to 19999) for particular high/low limit value in order to display high/low limit value of measurement input. If measurement inputs are 'a' and 'b' and particular values are 'A' and 'B', it will display a=A, b=B as below graphs



Display scale function is able to change display value for max./min. measured input by setting high limit scale [H-5[] and low limit scale [L-5[] in program mode. *Ex) Set high/low scale value (input range is 0 to 10V)



When changing input type, high/low scale is changed as factory default.

■ Input special function [Program mode: / n5F]

When selecting analog input, this function is to display the calculated actual value by square, root ($\sqrt{}$), or two unit function (TUF) as display value.

		13	Graph	Applications
Lln	Outputs value	as input	Display Y = AX + B	Standard characteristics. Input for linearity.
root	Outputs rooted (√) input	the value	Display $Y = A(\sqrt{X}) + B$ (X ≥ 0) Y = 0(X < 0) Input	Used for measuring flows by pressure signal.
598,	Outputs squared value	the input	Display $Y = A(X)^2 + B$ (X > 0) Input $Y = -A(X)^2 + B$ (X < 0)	Used for outputting differentia pressure by flow signal.
ЕUF	Refer to	'Two un	it function'	
≪Display	value and r	mA outpu	It value for root :	
*Display Display (output Digital Moving a line and i • Filter se (When se * Displa Digital	value and r value={(√ filter [Pr verage digi rregular sig trange : 0 etting as 01, y cycle is s input [P	mA output nput value H - r [] rogran ital filter i gnals as 11 to 16 digital fill ame whe Progran	n mode: \overline{n} A_{J} (H-5[-L-5] n mode: \overline{n} A_{J} F] is able to stably display a software. ter function does not run.) en executing moving ave m mode: dI - L, dI	に)}+L - 5に nd output the noise from input rage digital filter. ービ]
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X Display Display Oisplay (output Digital Moving a line and i Filter se (When se X Displa Digital By digital X + 점 fo Function RL_FE HoLd HoLd HoLd HoLd	value and r value={(√ filter [Pi verage digi rregular sig trange : 0 etting as 01, y cycle is s input [P] l input termi r 3 sec.), o Alarm Al clear ra mage digi rregular sig trange : 0 etting as 01, y cycle is s input [P] l input termi r 3 sec.), o Display Te HOLD va	mA output nput value H - r 5 rogram ital filter i nals as s 11 to 16 digital filt ame whe Program inal [d] - ne of thrup peraiton /hen alarn nly for alar arm clea nge. After For ther is not dis emporarial alue in ur	It value for r_{DDE} : 3-L-rG -L-rG (H-5C-L-5) is able to stably display a software. ter function does not run.) en executing moving ave m mode: $dI - L$, dI -L (no. 6, 7 terminals) of ee functions executes as m is ON in RUN mode, it arm latch, alarm latch and ir operates only when the er clearing alarm, alarm of model without alarm outp played. ly indicated value is stop istable input.	ול ב- 5 nd output the noise from input rage digital filter. רע] or digital input key [א - צ'] (D.If the below table. clears alarm forcibly. (It applied tatandby sequence options.) e value is out of the alarm value operates its option normally. ut (KN-20 W), this parameter ped in order to check indicated

an 20 mA+5% output

oFF 4 mA-5% output

hllon

High limit alarm ON Low limit alarm OFF

High limit alarm OFF Low limit alarm ON

Display color [Program mode: [Lor/[-RL]]

This function is to change display color for occurring error, operating alarm automatically. User can check the status of this unit directly. X Color of monitoring mode, program mode is red.

RUN mode and error display

Parameter	Display color		Parameter	Display color			
SV	RUN	Error	YELo	Yellow	Yellow		
- E d	Red	Red	r G	Red	Green		
5rn	Green	Green	G r	Green	Red		

O Alarm display color[Program mode: [- RL]

This parameter is displayed only for the alarm output models (KN-22 W, KN24 W).

The number of set digit is same as the number of alarm output

5	
[2 alarm outputs (KN-22□□W)] [-RL	• rr
[4 alarm outputs(KN-24□ □W)]	•

• Set color for each alarm. It changes as $r \to L \to J \to r$ in turn. S:Press any one among the K, A, K keys. χEx)

E-AL S Grn	RUN mode color is green.
AL-4 color AL-3 color AL-1 color AL-1 color	 (1) AL-1 is ON, display is green → yellow. (2) AL-2 is ON, display is yellow → red. (3) AL-3 is ON, display is red → green. (4) AL-4 is ON, display is green → red.

• When alarm is cleared, or two alarms operate at the same time, the latest alarm's color is applied.

• When error occurs [HHHH, LLLL, bUrn, Err, Err I] during alarm, the set color of [Lor is applied

Lock [Program mode: Lo[Y]

It limits to check parameter set value and to change it.

			0
	oFF	Lo[I	Lo[2
Program mode	•	0	0
Ionitoring mode			0

•: Enable to check/set. •: Enable to check, disable to set. •: Disable to check X In Lo [2, only Lo [2] parameter displays in program mode.

Factory default

Monitoring mode

Par

Par

	•				
Parameter	Default	Parameter	Default	Parameter	Default
AL I	099.9	AL 3	000.1	H.PEĽ	
RL2	099.9	ALY	000.1	L.PEĽ	

Program mode

Parameter	Default	Parameter	Default	Parameter	Default	Parameter	Default
In-P	R.5.82	L.oUt	000.0	I n.SF	Lln	Rddr	01
Unit	٥٢	H.oUE	100.0	ln-b	0000	ьяид	9.6 Ľ
d.Unt	0 ۲ 0	E 5J 0	5 P	āθU.F	04	Coñy	E n.R
L-rG	04.00	AL-I	RE LA	di - E	Hold	LoEY	oFF
H-rG	20.00	RL-2	RE LA	di - L	Hold		
d.P	0.0	RL-3	R E 2.R	ELor	r E d		
L-5C	000.0	AL-4	R E 2.R	E-AL	rrrr		
H-5C	100.0	Я-НУ	001	bUrn	on		

Caution for using

1. For connecting the power, use a crimp terminal(M3.5, min. 7.2 mm).

2. The connection of this unit should be separated from the power line and high voltage line in order to prevent inductive noise.

3. Install a power switch or a circuit breaker to supply or cut off the power.

4. Switch or circuit breaker should be installed nearby users for convenient control. 5. Do not use this unit near the high frequency instruments (high frequency welding machine & sewing machine, large capacity SCR controller).

6. When supplying input, if HHHH or LLLL is displayed, measured input may have problem. Turn off the power and check the line.

7 Installation environment

 It shall be used indoor ③ Altitude max. 2,000 m

② Pollution Degree 2 ④ Installation category II

※It may cause malfunction if above instructions are not followed.

Major products

Photoelectric sensors Thyristor units Fiber optic sensors Temperature/Humidity transducers Indicators Pressure transmitters Door sensors SSR/Power controllers Temperature transmitt Door side sensors Counters Controllers Area sensors Timers Proximity sensors Panel meters Autonics Corporation Pressure sensors Tachometer/Pulse(Rat Rotary encoders http://www.autonics.com Display units Sensor controllers Connectors/Sockets Satisfiable Partner For Factory Autor Switching mode power supplies Control switches/Lamps/Buzzers HEAD QUARTERS 116, Ungbigongdan-gil, Yangsan-si, Gyeongsangnam-do Korea I/O Terminal Blocks & Cables OVERSEAS SALES: Stepper motors/di WERSEAS SALES: #402-404, Bucheon Techno Park, 655, Pyeongcheon-ro Wonmi-gu, Bucheon, Gyeonggi-do, Korea TEL: 82-32-610-2730 / FAX: 82-32-329-0728 Graphic/Logic panels Field network devices Laser marking system(Fiber, CO₂, Nd:YAG) E-mail: sales@autonics.co Laser welding/soldering system The proposal of a product improvement and development: product@autonics.com AEP-E-0203